

COBRACUT

Structural Steel Drills

Drill/Cut 20% faster than other coolant-fed drills. Only from American Punch!



STYLE	RPM	FEED RATE (INCH/REV.)
7/16" x 9"	710 to 1050	0.012
1/2" x 9"	611 to 840	0.013
9/16" x 9-1/2"	590 to 810	0.014
5/8" x 9-1/2"	562 to 773	0.015
11/16" x 9-7/8"	480 to 670	0.016
3/4" x 10-1/4"	469 to 644	0.017
13/16" x 10-1/2"	410 to 560	0.018
7/8" x 10-5/8"	370 to 510	0.019
7/8" x 15"	370 to 510	0.019
15/16" x 11-1/4"	350 to 480	0.02
1" x 11-1/4"	320 to 440	0.021
1-1/16" x 11-3/8"	300 to 420	0.022
1-1/8" x 12-3/4"	280 to 400	0.023
1-3/16" x 13"	270 to 380	0.024
1-1/4" x 13-1/8"	260 to 360	0.024
1-5/16" x 14-1/4"	250 to 350	0.026
1-3/8" x 14-1/2"	222 to 306	0.027
1-7/16" x 14-3/4"	231 to 292	0.028
1-1/2" x 15"	204 to 280	0.03
1-9/16" x 15-1/4"	196 to 269	0.032
1-5/8" x 15-1/2"	188 to 259	0.033
1-11/16" x 15-3/4"	180 to 248	0.034
1-3/4" x 16"	175 to 240	0.036
1-13/16" x 16"	168 to 230	0.037
1-7/8" x 16"	160 to 222	0.038
1-15/16" x 16"	156 to 216	0.039
2" x 17"	150 to 210	0.04



AMERICAN PUNCH
COMPANY

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